

Date: Tuesday, 22/08/2006 1:03:05 PM  
 User: Linda Lacelle

## Process Sheet

TODAY

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 28295  
 Estimate Number : 12401  
 P.O. Number : N/A  
 This Issue : 22/08/2006 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : MACHINED PARTS  
 Previous Run : 26927  
 Written By : W  
 Checked & Approved By : W  
 Comment : Est A 06.05.03 New issue KJ

Drawing Name : CAP  
 Part Number : D31839  
 Drawing Number : D3183  
 Project Number : N/A  
 Drawing Revision : C1  
 Material : N/A  
 Due Date : 22/08/2006

Qty: 3 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELNR1000 Delrin Round Bar 1"



Comment: Qty.: 0.0350 f(s)/Unit Total: 0.1748 f(s)

Delrin Round Bar 1"

Material: Ø1.00 Delrin Rod

(M-DELRIN-R1.000)

Identify as D3183-9

Batch: M101078

HARDINGE CNC LATHE SMALL

06/08/22

3

2.0 HARDINGE



Comment: HARDINGE CNC LATHE SMALL

Turn D3183-9 Cap as per Folio FA388

Deburr

Machined Manually

06/08/22

3

3.0 QC2



INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06/08/22

3

4.0 QC8



SECOND CHECK

Comment: SECOND CHECK

3.0 06/08/22

3

5.0 PACKAGING 1



PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

N/A

W

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: DP Date: 06/08/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAP

Job Number: 28295

Part Number: D31839

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*LA* 06.08.22

Job Completion



*C206108122*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

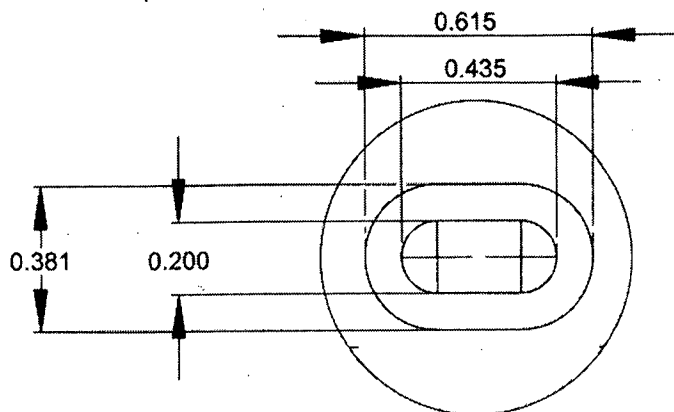
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

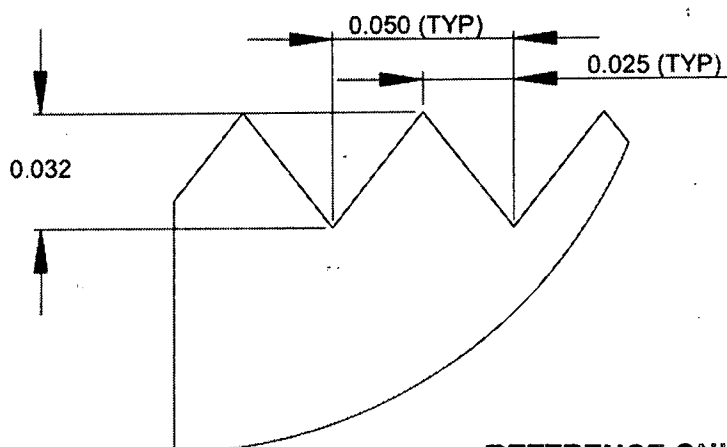


DESIGN #	DRAWN BY UP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. <b>D3183</b>	REV. C SHEET 4 OF 4
DATE <b>04.02.17</b>		TITLE <b>BRACKET ASSEMBLY</b>	SCALE 1:1



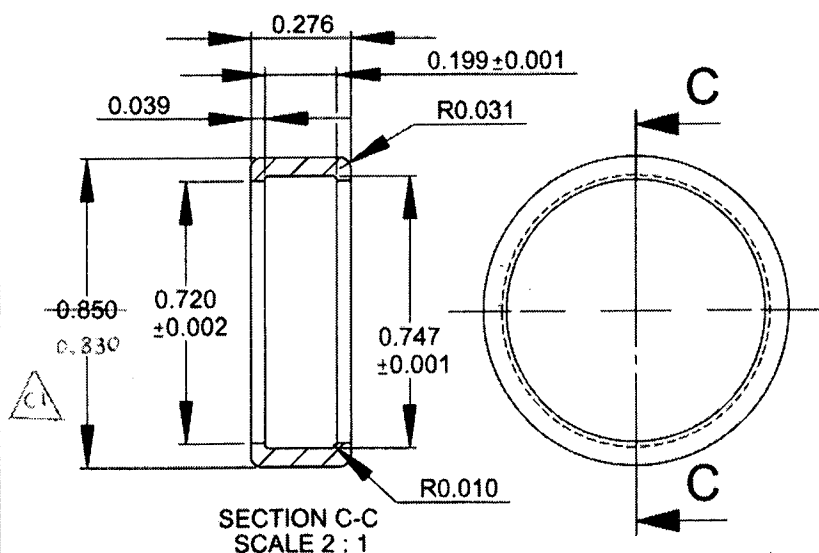
DETAIL A (2 : 1)

RELEASED  
04.03.01



DETAIL B (20 : 1)

**REFERENCE ONLY**



**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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